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Docket No. 392.1290-C/WMS

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of:

Masao KAMIGUCHI et al.

Serial No.: 08/154,126

Filed: November 18, 1993

Group Art Unit: 1307

Examiner: J. Heitbrink

CERTIFICATE UNDER 37 CFR 1.8(a)

For: **PRESSURE WAVEFORM SETTING METHOD FOR INJECTION PRESSURE CONTROL AND AN INJECTION MOLDING MACHINE**

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on October 24, 1995  
By: William M. Schuttler  
Date: 10/24/95

AMENDMENT

Assistant Commissioner of Patents  
Washington, D.C. 20231

Sir:

This is in response to the Office Action mailed April 24, 1995, and having a period for response set to expire on July 24, 1995, the period for response to which has been extended for three months by Petition for extension of time filed herewith. The following amendments and remarks are respectfully submitted.

IN THE CLAIMS:

2. (TWICE AMENDED) A pressure waveform setting method for injection pressure control according to claim 1,

wherein the at least one molding condition includes an injection pressure switching screw position, an injection speed, a dwell pressure and a dwell time, the injection pressure switching screw position and the injection speed being set for the injection/dwell stage in an injection speed control section of an injection molding machine, and the dwell pressure and dwell time being set in a dwell section of the injection molding machine,

said steps of adjusting, performing and detecting being repeated until a conforming molded article is obtained, and

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